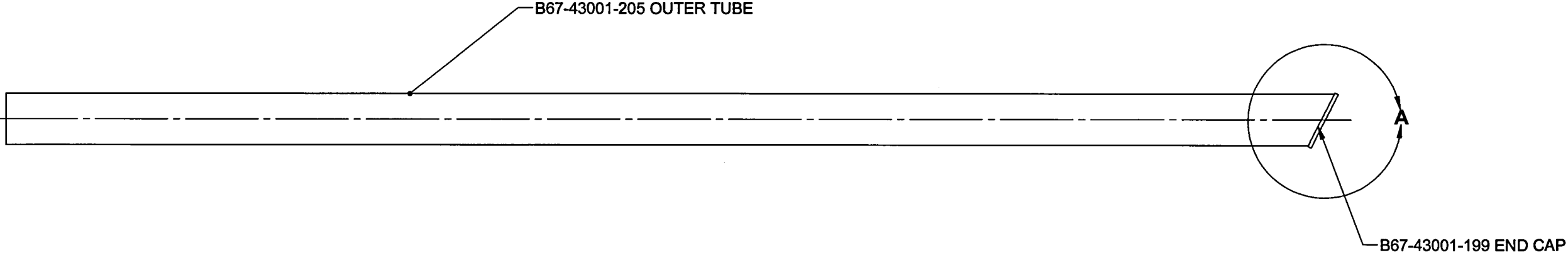
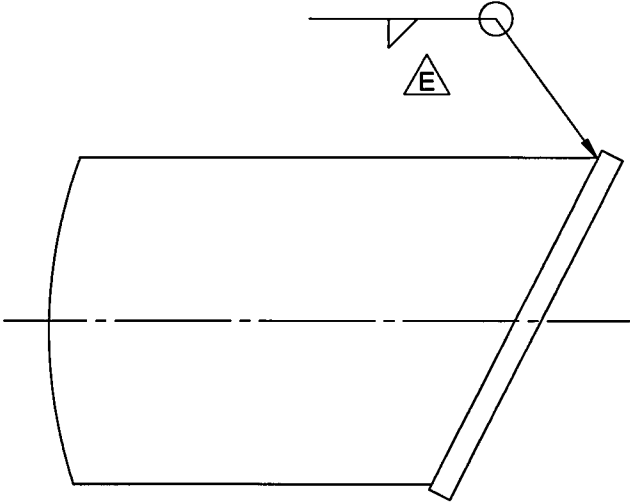


ITEM	QTY -205W	P/N	DESCRIPTION
	X	B67-43001-205W	OUTER TUBE WELDMENT
1	1	B67-43001-199	END CAP
2	1	B67-43001-205	OUTER TUBE



D67-43001-205W OUTER TUBE WELDMENT



DETAIL A  
SCALE 4X

NOTES:  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: 1.50 lbs  
8) WELDING: PER DART QSI 004

E	UPDATED MATERIAL SPECIFICATION,CHANGE GRINDING NOTE ON END CAP WELD, REASON PAR15-437	SAD	16.10.17
D	CHANGE HOLE LOCATION (ZN C6-2), ADD -205W WELDMENT; REASON: FACILITATE MANUFACTURING	DB	14.07.15
C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 16 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.	MB	09.02.27
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	SAD		
CHECKED	MB	DRAWING NO.	REV. E
MFG. APPR.	DD	B67-43001-205	SHEET 1 OF 2
APPROVED	WM	TITLE	SCALE
DE APPR.	N/A	OUTER TUBE	NTS
DATE	16.10.17	COPYRIGHT © 1995 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

RELEASED  
2016-11-09  
EUGENE, OR

APPROVED

8

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6

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4

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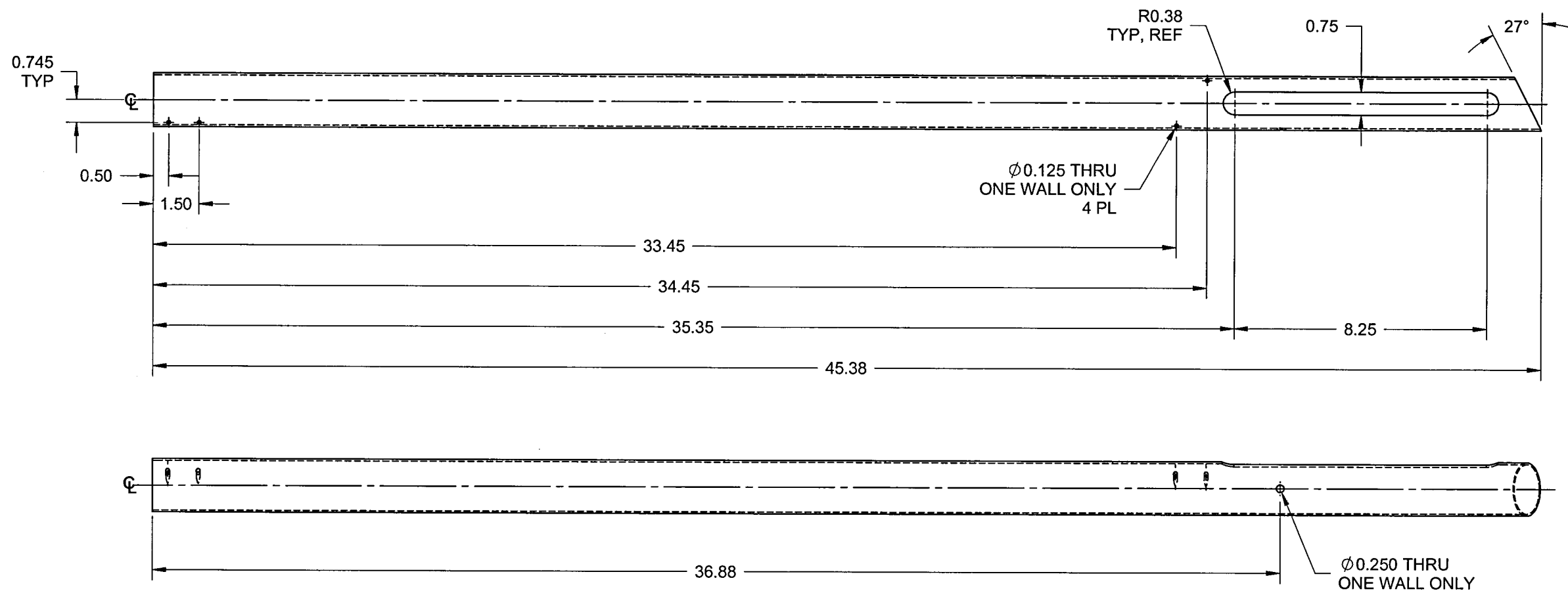
1

D

C

B

A

**B67-43001-205 OUTER TUBE****NOTES:**

- 1) MATERIAL: 6061-T6 OR 6061-T62/T6511 ALUMINUM SEAMLESS TUBING  
PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR  
AMS 4083 OR AMS-QQ-A-200/8 OR AMS-QQ-A-225/8  
OR ASTM B210 OR ASTM B241  
REF. DART SPEC. M6061T6T1.750W.06
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.46 lbs

**RELEASED**  
2016-11-09**APPROVED**

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	MB	DRAWING NO.	REV. E
MFG. APPR.	DD	<b>B67-43001-205</b>	SHEET 2 OF 2
APPROVED	WM	TITLE	SCALE
DE APPR.	N/A	<b>OUTER TUBE</b>	NTS
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